

## **Brander 2013 Au Naturel Estate Sauvignon Blanc**

Produced as always entirely from grapes grown here on our estate, the 2013 au Naturel once again offers the gorgeous mouthfeel, compelling minerality, luscious flavors, and long-term ageability this cuvee is renowned for. With a nose reminiscent of a young Audrey Hepburn- bright yet alluringly enigmatic- and laden with notes of honeysuckle, dried coconut, ripe Mission fig, and cantaloupe on

the palate this

extraordinary wine (100% Sauvignon Blanc and produced 100% in stainless steel, with 24 hours of skin contact for additional depth) finishes with subtle hints of almond paste, lavender, and a bare scintilla of Meyer lemon confit. A suitable pairing? Go with a salad of baby arugula, goat's milk feta, walnuts, and sliced pears with extra-virgin olive oil, some good balsamic, and fresh cracked black pepper for an experience quite close to ecstasy.

## **Technical Information:**

Cases Produced: 538

Vineyard Sources: 100% Estate

Composition: 100% Sauvignon Blanc

Harvest Dates: August 28th - September 6th, 2013

Chemistry: Brix: 23.4; pH: 3.26

Winemaking: The grapes were harvested entirely by hand, before receiving

24 hours of skin contact. Elevage was in 100% stainless steel.

Bottling date: April 16th, 2014

Optimal drinking window: 2014-2020

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